

## Contamination Free Fluid Handling! Levitronix® Maglev Pump System with Disposable Pumphead!



### No Seals, No Bearings, No Contamination!

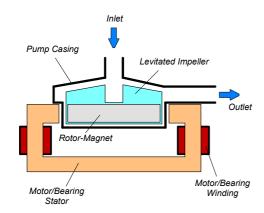
#### **MPD-200**

1.1 bar (16 psi)

22 liters/min (5.8 gallons/min)

Levitronix® MagLev Pump Technology with Disposable Pumphead Your Solution for Sterile, Aseptic, Low-Shear Pumping

## Maglev Pump System MPD-200 for Pharmaceutical, Biotech and Food Industry



**Figure 1:** Schematic of the main elements of the maglev pump.

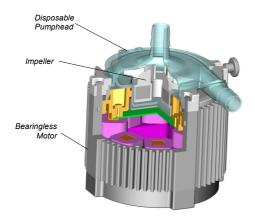
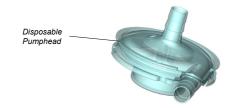


Figure 2: Maglev pump motor with pumphead.



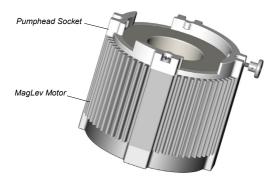


Figure 3: Motor with detached disposable pumphead

#### REVOLUTIONARY MAGNETICALLY LEVITATED PUMP WITH DISPOSABLE PUMPHEAD

The MPD-200 pump system is a revolutionary pump that has no bearings to wear out or seals to break down and fail. Based on the principles of magnetic levitation, the pump's impeller is suspended, contact-free, inside a sealed casing and is driven by the magnetic field of the motor (Figure 1). The impeller and casing are both fabricated with FDA compliant polycarbonate and the pumphead is easily exchangeable. Fluid flow rate and pressure are precisely controlled by electronically regulating the impeller speed.

Two basic system configurations are available. The stand-alone configuration (see *Figure 5*) consists of a controller with an integrated user panel to set the speed manually. The extended version (*Figure 6*) consists of a controller with integrated PLC interface. This allows setting the speed by an external signal and enables precise flow or pressure control in connection with either a flow or a pressure sensor.

#### **SYSTEM BENEFITS**

- Reduced risk of contamination due to self-contained design with magnetic bearings
- Very gentle to sensitive fluids due to low-shear design.
- Pump head made of FDA approved materials
- Disposable pumphead with simple exchange procedure
- Extremely low particle generation due to the absence of mechanically contacting parts.
- No narrow gaps and fissures where particles or microorganisms could be become entrapped.
- Small size
- Proven technology in medical (blood pumps) and semiconductor (high-purity pumps) industry (MTBF > 50 years).

#### **APPLICATIONS**

- Bio-processing
- Recirculation in bioreactors
- Filtration
- Perfusion of hollow-fibre reactors
- Sterile and aseptic flow circuits in the pharmaceutical, biotech and food industry
- Pumping of shear-sensitive liquids



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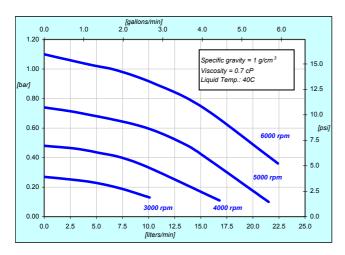


Figure 4: Pressure/flow curves

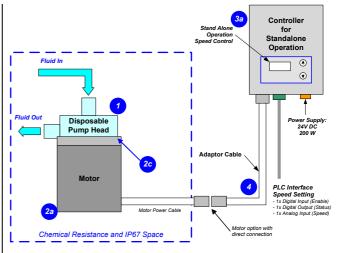


Figure 5: System configuration for standalone operation (Speed setting with integrated user panel)

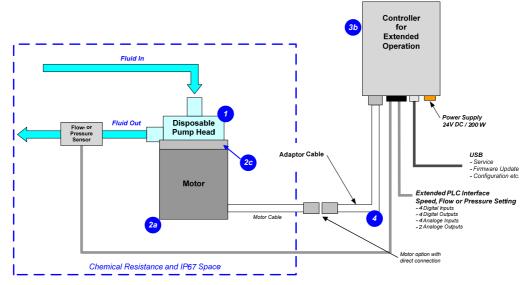


Figure 6: Extended operation (flow or pressure control) with extended controller

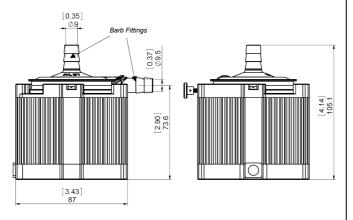


Figure 7: Basic dimensions of motor with pumphead

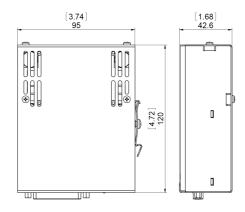


Figure 8: Basic dimensions of controllers

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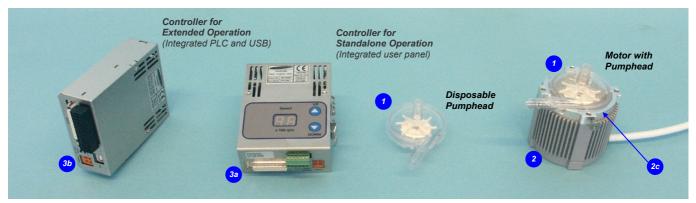


Figure 9: Standard components

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature	
1a	Disposable Pumpheads	DCP-1.2 (Not sterilized)	100-90203	Materials / Fittings	Polycarbonate (ultrasonic welded parts) / barb fittings	
				Max. Flow / Max. Pressure Max. Viscosity Max. Liquid Temperature	22 liters/min (5.8 gallons/min) / 1.1 bar (16 psi) 25 cP 70°C / 158°F	
				Packaging	Open blister	
				Biocompatibility	- All materials compliant with US FDA 21 CFR 177.2510 - All materials meet UPS class VI standard	
1b		DCP-1.4 (Not sterilized)  DCP-1.4-ES (sterilized with ethylene-oxide)	100-90274	Materials / Fittings	Polycarbonate (glued parts) / barb fittings	
ID				Hydraulic Performance	Same as DCP-1.2	
				Packaging	Cleanroom packaged blister with tyvek cover	
1c				Biocompatibility	- All materials compliant with US FDA 21 CFR 177.2510 - All materials meet UPS class VI standard - Packaged pumphead is tested according to ISO10993	
2a	Motor	BSM-1.3	100-10004	Housing	ETFE coated Aluminum	
2a				Cable / Connectors	1x 2m cables with FEP jacket / circular IP-67 (needs Pos. 4)	
2b	Motor	BSM-1.4	100-10005	Cable / Connectors	1x 5m cables with FEP jacket / D-SUB (direct connection to controller, no adaptor cable needed)	
2c	Pumphead Socket	PHS-1.2	900-15039	Socket Type / Material	Bayonet (with locking screw) / Anodized Aluminum	
	Standalone Controller (User Panel)	LPC-200.1	100-30008 (Controller with Enable connector incl. in 100-90335)	Electrical Power / Voltage	200 W / 24 V DC	
3а				Interfaces for Standalone Controller	Panel to set speed with automatic storage on internal EEPROM	
					1x analog input ("Speed") 4 - 20 mA PLC with 1x digital input ("Enable") 0 - 24 V (optocoupler) 1x digital output ("Status") 0 - 24 V (relais)	
3b	Extended Controller (PLC and USB)	LPC-200.2	100-30009 (Controller with PLC connector incl. in 100-90336)	Interfaces for Extended Controller	- up to 4 digital inputs 0 - 24V (optocoupler) - up to 4 digital outputs 0 - 24 V (relais)  PLC with - up to 2 analog inputs 4 - 20mA - up to 2 analog outputs 0 - 10 V - up to 2 analog outputs 0 - 5 V	
					USB interface (for service and system monitoring)	
4	Extension Adaptor Cable	MCA-1.2-05 (0.5m) MCA-1.2-30 (3m) MCA-1.2-50 (5m) MCA-1.2-70 (7m) MCA-1.2-100 (10m)	190-10147 190-10092 190-10128 190-10148 190-10149	Jacket and Connectors	FEP-jacket and circular Hummel to D-SUB connector	

Table 1: Specification of standard components

System Name	Article #	Motor + Socket	Controller	Note	
MPD-200.1	100-90338	BSM-1.3 + PHS-1.2	LPC-200.1	Adaptor/Extension cable (0.5 - 10m) have to be ordered as	
MPD-200.2	100-90339	BSM-1.3 + PHS-1.2	LPC-200.2	separate article according to Table 1	
MPD-200.3	100-90340	BSM-1.4 + PHS-1.2	LPC-200.1		
MPD-200.4	100-90341	BSM-1.4 + PHS-1.2	LPC-200.2		

 Table 2: Standard system configurations (disposable pumphead to be ordered separately)

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PL-4010-00, Rev01, DCO# 08-116